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Accept

Setup Start

NS1

Stop

NS2

Start Date: 2/11/15 **Start Qty:** 120.00

120

Cust Item ID:**Required Date:** 2/17/15 **Req'd Qty:** 120.00

120

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

[illegible]

Work Order ID 129465***129465***

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Item ID: D2743

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Crossbolt Spacer

Stop ***NS2***

Start Date: 2/11/15 Start Qty: 120.00

120

Cust Item ID:

Required Date: 2/17/15 Req'd Qty: 120.00

120

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***
Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC8- Inspect parts - second check	0.00							
120									
QC	Memo	0.00				131	Ø		DAS 37 9-89-5-0223
Quality Control									
130		0.00							
130									
Skidtubes	Memo	0.00				131	Ø	BE15-03-11	
Skidtubes	1- Clean crossbolt spacer with ultra bright aluminum cleaner								
160	Identify as per dwg & Stock Location: <u>LG</u>	0.00							
160									
Packaging	Memo	0.00				131	Ø	BE15-03-11	
Packaging	***STOCK IN SKIDTUBE CELL***								

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129465

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Item ID: D2743 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Crossbolt Spacer
Start Date: 2/11/15 Start Qty: 120.00 ***120*** Cust Item ID:
Required Date: 2/17/15 Req'd Qty: 120.00 ***120*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	QC21- Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									

ML5 15-03-11

15-03-11

Picklist Print

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Work Order ID: 129465

129465

Parent Item: D2743

D2743

Parent Item Name: Crossbolt Spacer

Start Date: 2/11/15

Required Date: 2/17/15

Start Qty: 120.00

Required Qty: 120.00

Comments: IPP E05.04.13Reformat; removed tumble and deburr stepKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T0.625W.065		Purchased	No			100	f	72.0000	0.2667	34			
M6061T6T0 625W 065										**		DAS	
6061-T6 RD Tube .625 x.065W											15/02/22	40	9-89

Location

Loc Qty

Loc Code

MAT014

72

→ m131505

72

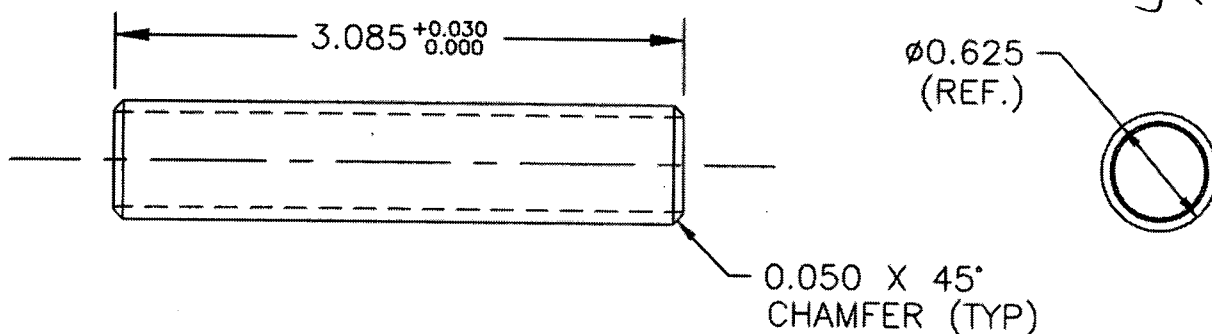
36.



DESIGN <i>JA</i>	DRAWN BY <i>CP</i>	DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED <i>JA</i>	APPROVED <i>KE</i>	DRAWING NO. D2743	REV. B SHEET 1 OF 1
DATE 98.12.08		TITLE CROSS BOLT SPACER	SCALE 1:1
A	98.04.16	NEW ISSUE	
B	98.12.08	3.085 WAS 3.060	

RELEASED
98.2.16 DS

W/6 17mm



MATERIAL: 6061-T6 (WW-T-700/6) 0.625 DIA. X 0.065 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED